



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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RBEA62310-13
Job Sheet 180661



DL-S
7-26

Part No: RBEA62310-13

Job Qty: 16 ea **DAS**

Part Name: LH All Thread

19 21
9-88



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 7/11/18

Job Tracking No:

Due Date: 7/30/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEA62310 Rev 1A IPP Rev 1A 18.01.18 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea	7/30/18	7/30/18	0.00	0.00	Start Up Machining-2		
110	Lathe Conv	16 pcs	7/30/18	7/30/18	0.00	4.00	Lathe Conv-1		
120	QC	16 pcs	7/30/18	7/30/18	0.00	0.00	QC2 Machining-4		
130	QC	16 pcs	7/30/18	7/30/18	0.00	0.00	QC8 Machining-4		
140	Packaging	16 pcs	7/30/18	7/30/18	0.00	0.00	Packaging3-1		
150	QC21-SA	16 Ea	7/30/18	7/30/18	0.00	0.00	QC21		

Part Op
Descriptions: 110 - 1-Machine as per DWG. DWG REV: _____ 2-Deburr

DAS
21
9-88
AUG 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
95625A003	LH All Thread	2.4000 ft (.15 ea)	90-Start up Operation	\$103317

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	95625A003	2	3	0

Part Specifications

Specifications could not be found.



Container No: \$103552



Part: RBEA62310-13

Job No: 180661

Serial No/Batch: \$103552

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 08/20/18

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Email: sales@dartaero.com
www.dartaerospace.com

Plex 7/26/18 3:07 PM dart.logan.david

(8) (1) (2)

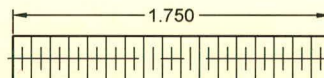
11
12

Stuck +16

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
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1/4-20 UNC
L/H THREAD



(-13)
BOTTOM
ALL THREAD

RED BARN MACHINE	
TITLE AS350/355 ENGINE STRUT	
DWG NO. RBEA62310-13	REV 1A
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 METRIC REF. XXmm ± .1mm FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: PERRITT APPROVED <i>D. Weir</i> HEAT TREAT FINISH SEE -09 WELDMENT SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL EUROCOPTER AS350 & AS355
SCALE NTS	DATE 3-10-10 SHEET 7 of 7

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																															
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